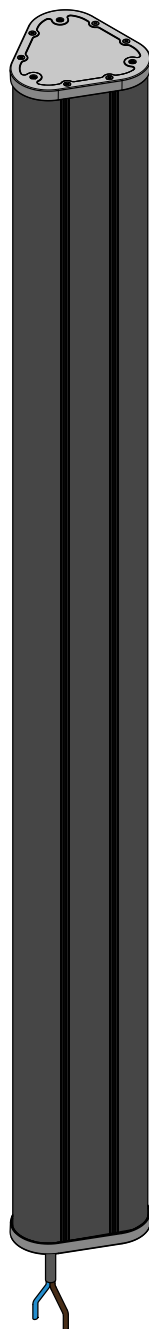


Aeon Battery

A48-40

Installation Manual



- Information within this guide is accurate at the time of publication and is subject to change without notice.
- Illustrations and images are only for the purpose of assisting with installation and system configuration and for illustration purposes only.
- Read this documentation in its entirety before installation.
- Retain a copy of this document for reference purposes.
- Once complete, give this document to the customer for their reference purposes

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1 Information about this document

1.1 Target group

This document is intended for Qualified Personnel and any action described in this document must be carried out by qualified personnel.

1.2 Product Designation

This document designated for the following Zenaji Products.

A48-40

1.3 Glossary of Terms

Read this summary of terms before reading the remainder of the manual.

Power Equipment: This refers to an electronic device an Aeon battery can be connected to that can charge and/or discharge the battery. Most commonly this will be a Battery Charger/ Inverter or Hybrid Solar Inverter used with a solar photovoltaic power system for a house.

Battery: In this document refers to one 1.93kWh Aeon Battery.

Battery System: A battery or group of batteries connected to a single piece of power equipment or multiple power equipment that is connected together.

Installed Battery: A battery that is part of a battery system, already installed, commissioned and in use.

Additional Battery: A battery that is to be added to a previously commissioned battery System.

Commission: To begin the use of a battery system, after installing the batteries and the circuit breakers have been switched to ON.

Qualified Personnel: Personnel who have completed the required training and are certified to undertake electrical works in their state.

Load weight: The total weight of a battery system on the supporting wall.

Self-managed battery: A battery which contains its own cell balancing and protection equipment.

LTO: Lithium Titanate, the cell chemistry used in Zenaji Aeon Batteries

1.4 Terms & Conditions

When installing and operating the Aeon battery the following Terms & Conditions must be met. Failure to comply will void any warranty provided by Zenaji.

1.4.1 Installation

Installation must be carried out by qualified personnel.

1.4.2 Standards

The Aeon battery must be installed according to current local authority standards. In Australia and New Zealand these include but are not exclusive to:

AS/NZS 5139:2019

AS/NZS 3000

1.4.3 Voltage & Current Limits

The Power Equipment which charges and discharges the Aeon Battery must not bring the voltage of the battery above 56.5V or below 42V. The maximum allowable continuous current should not be set above 50A per battery connected to the Power Equipment.

2 Safety

2.1 Intended use

The Aeon Battery is a nominal 48V LTO self-managed battery intended for use with power equipment to store and provide electrical energy. Improper use or handling poses risk of death or injury to the user or third parties as well as damage to the battery or other items of value, especially power equipment the battery is connected to.

The following must be observed to comply with use of this product:

- The battery must be installed according to the installation instructions.
- The battery must be installed by qualified personnel.
- The battery must be used in a suitable location.

Failure to comply to these conditions or warranty conditions invalidates any warranty claims.

2.2 Installer Requirements

Installers are responsible for reading and understanding this document before installation

1. The battery must be installed by qualified personnel. Qualified personnel must be a qualified electrician and considered competent and registered to work to the AU/NZS 3000:2018 safety standard, or equivalent local authority safety standard where outside of Australia and New Zealand.
2. To install the battery according to Australian Battery Safety Standards AS/NZS 5139:2019 or equivalent local authority standards.
3. For Zenaji to provide the "20 year, 22,000 Cycle Warranty" the installer must register the battery after installation.

2.3 General Safety Precautions

- Over-voltages or incorrect wiring can damage the battery or connected equipment.
- Avoid installing the battery in locations where flammable materials are present.
- Do not install in locations where explosive chemicals or gasses are present.
- Installation must be carried out by Qualified Personnel.
- Battery is not user serviceable.
- Inspect battery for any damage prior to installation.

2.4 Battery Handling

- Ensure circuit breaker on the base of the battery is set to OFF when handling, transporting, connecting or disconnecting the battery.
- Two person lift, 36kg (39kg net packaged), ensure any lifting calculations are carried out as according to state regulations.
- Do not expose battery to open flame.
- Do not expose battery to temperatures over 60°C
- Do not damage the unit in any ways physical such as crushing, dropping, piercing with a sharp object, impacting. This may cause leakage of electrolyte or short circuit with the risk of fire.
- Do not connect positive and negative wires to each other causing a short circuit.
- Do not charge or discharge damaged battery.
- Do not place the battery with the connection cable on the ground.
- Unqualified personnel are not to disconnect, disassemble or repair the battery. Services must be made by Qualified Personnel only.
- Ensure Connection cables ends are not exposed prior to final connection to power equipment.
- Keep out of reach of children and animals
- All wiring must be protected from intrusion and cutting.
- Store the battery in a dry place.
- Ensure temperature is maintained between -5°C to 35°C when handling or transporting the battery (recommended 20°C to 30°C).
- No foreign object is to be placed on top of the battery.
- Only use battery with Zenaji authorised power equipment.
- Do not immerse in water.

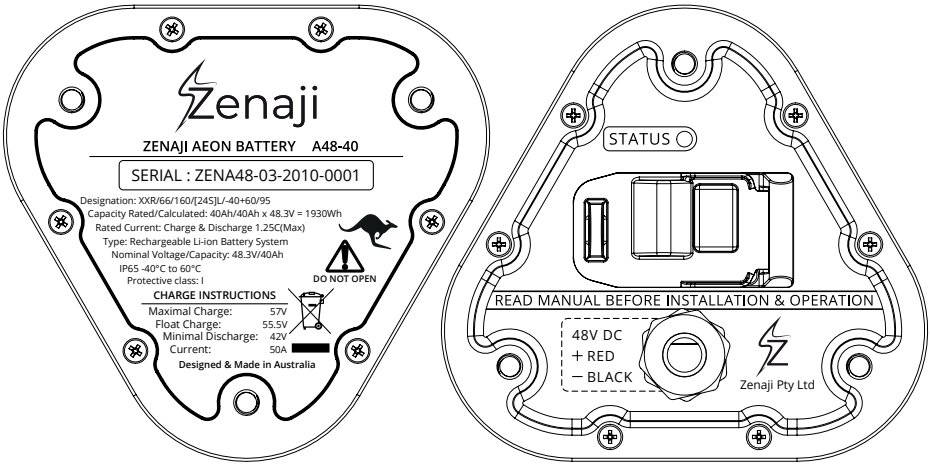
2.5 Hazards

Leaking electrolyte and gases can cause irritation and harm.

- **Skin:** On contact, the electrolyte solution contained in the battery causes irritation to skin. Symptoms include irritation and burns.
- **Eyes:** On contact, the electrolyte solution contained in the battery or gases released due to battery damage cause irritation to ocular tissue and skin around the eyes. Symptoms include irritation, redness, tearing and burns. The electrolyte is corrosive to all ocular tissues.
- **Inhalation:** Gases due to high heat or abundance of leaking batteries cause burns of the respiratory system. Symptoms include coughing, wheezing, and shortness of breath.
- **Ingestion:** The ingestion of the battery is harmful. Content of the battery can cause serious chemical burns to the mouth, oesophagus and gastrointestinal tract.

2.6 Markings & Symbols

The images below show the symbols and markings found on the top and bottom covers of the battery. This gives critical battery information which is also provided in the installation manual.



CAUTION DO NOT OPEN

This symbol indicates the battery should not be opened and opening could result in a hazardous situation resulting in injury, if not avoided.



Do not dispose of the battery with domestic waste.

For further information on disposal, refer to section 6.1 of this manual.

READ MANUAL BEFORE INSTALLATION & OPERATION

This marking indicates the installation manual contains information, processes and procedures that must be read and followed in the installation and operation of the battery and must be read prior to installation and operation of the battery.

2.7 Emergency Response

If exposed to leaking electrolyte from ruptured or leaking battery the following actions are recommended

- **Skin Contact:** If the battery is leaking and the contained material contacts skin, flush with copious amounts of clear water for at least 15 minutes.
- **Eye Contact:** If the battery is leaking and the contained material contacts eyes, flush with copious amounts of clear water for at least 15 minutes. Seek medical attention immediately.
- **Inhalation:** If the battery is leaking, leave the contaminated area to fresh air. If irritation persists, seek medical attention.
- **Ingestion:** If the battery is leaking and the contained material is ingested, rinse the mouth and surrounding area with clear water at once. Seek medical Attention immediately.

Fire Fighting Measures

- If fire occurs when charging or discharging the batteries, if it is safe to do so, shut off the power to the battery.
- Extinguishing Media – Dry chemical type extinguishers are the most effective means to extinguish a battery fire. A CO2 extinguisher will also work effectively.
- Fire Fighting Procedures – Use a positive pressure self-contained breathing apparatus batteries are involve in a fire. Full protective clothing is necessary. During water application, caution is advised as burning pieces of flammable particles may be ejected from the fire.

Accidental release

- In the event of rupture and leakage, collect all released material that are not burning or hot in an appropriate waste disposal container while wearing proper protective equipment and ventilate the area. Dispose according to local regulations.

3 Product Overview

3.1 Technical Information

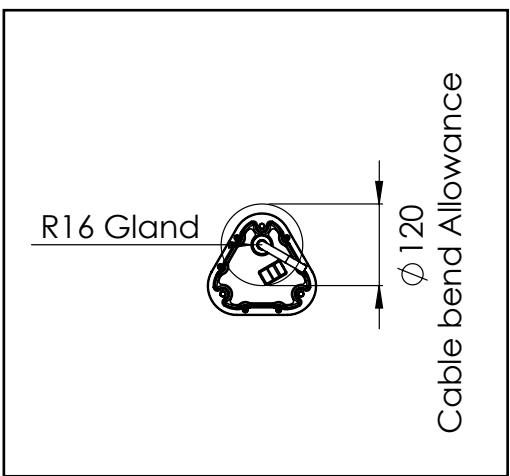
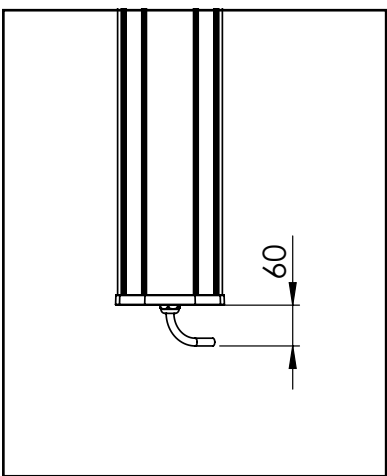
3.2.1 Dimensions & Weight

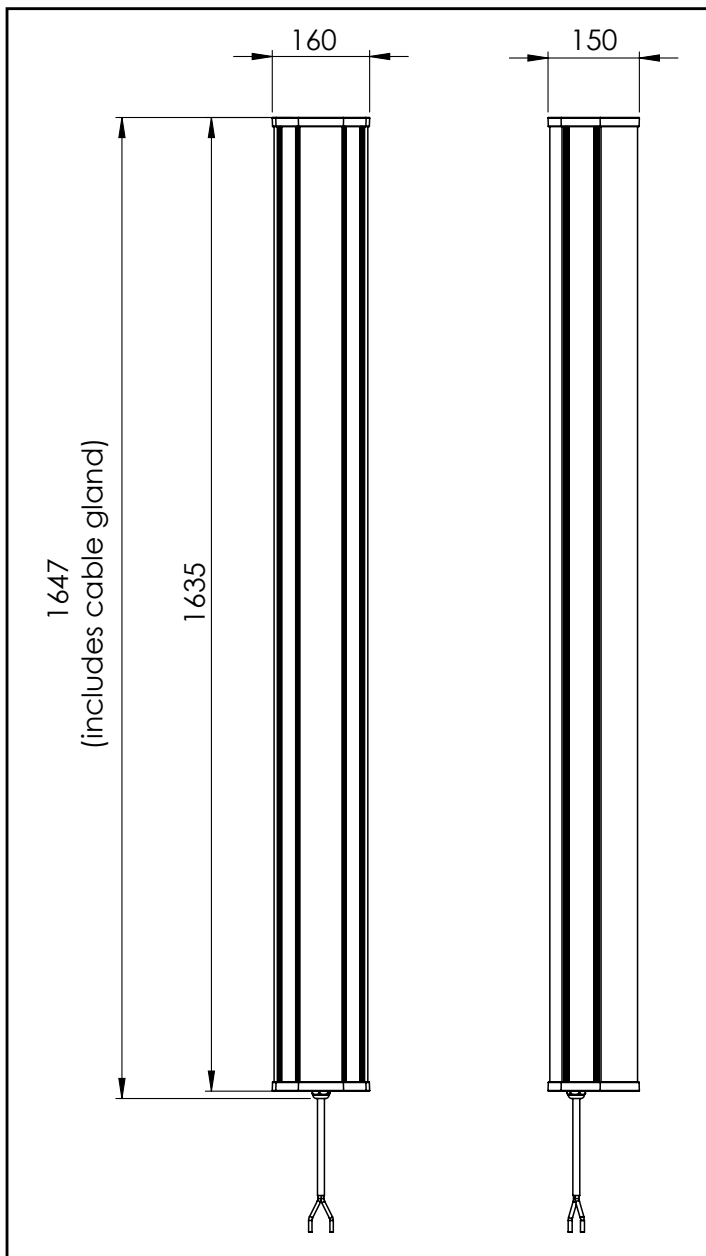
Battery

Width	- 160mm
Depth	- 150mm
Height	- 1635mm
Weight	- 36kg

Cable & Gland

Diameter - 30mm
Cable bend radius allowance from base of battery - 60mm minimum



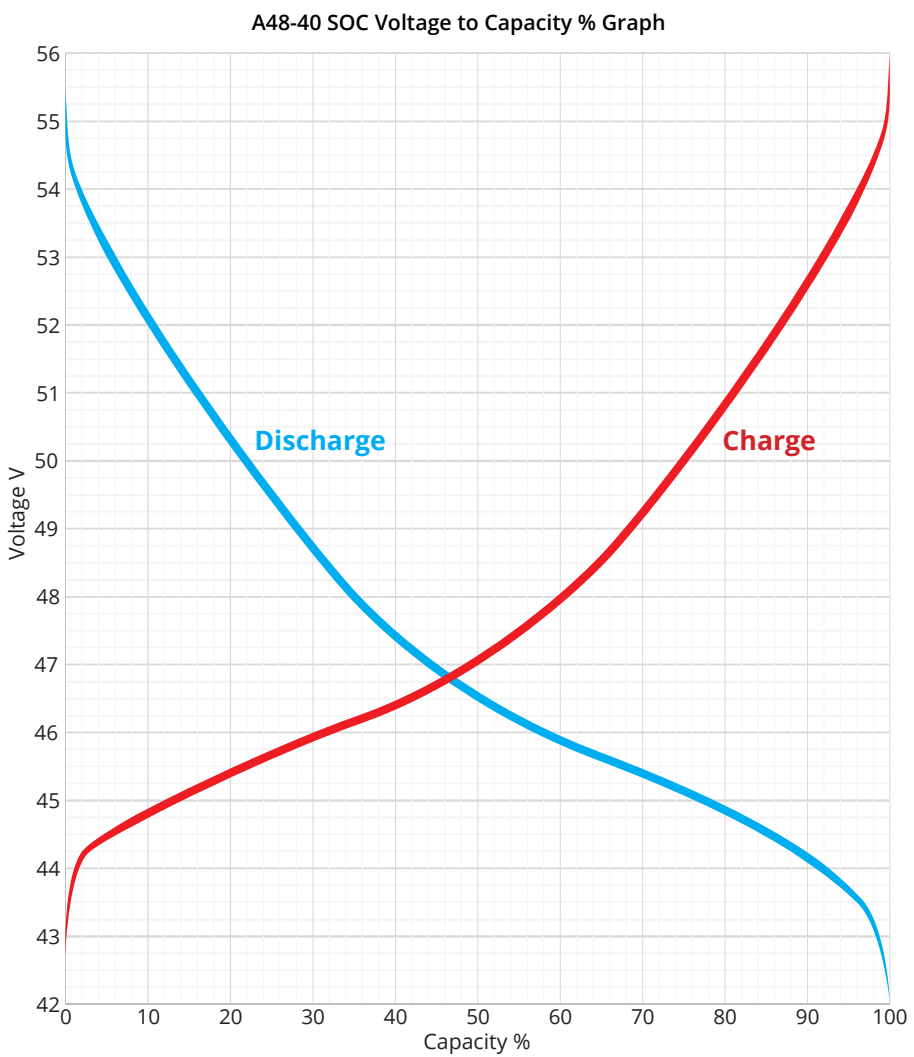


3.2.2 Specifications

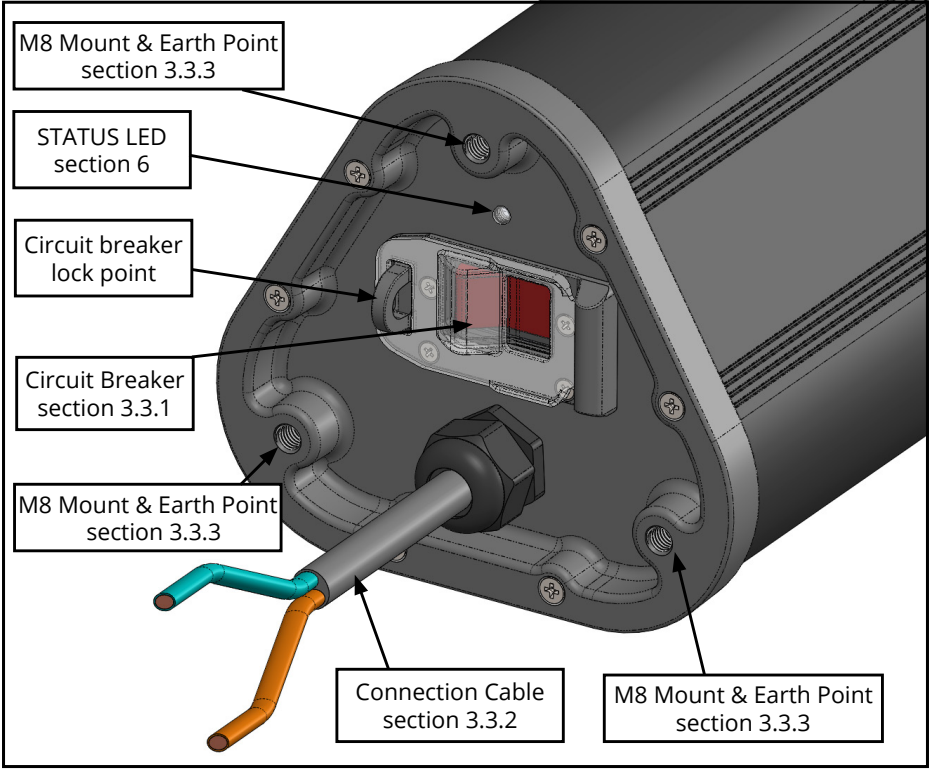
Specification	A48-40	
Nominal Capacity (25°C ± 5°C) (Useable Capacity)	1.93KWh (40Ah)	
Chemistry	Lithium Titanate (LTO)	
Dimensions (Height x Width x Depth)	1635 x 155 x 145 mm	
Nominal Voltage	48.0V	
Bulk Stage Voltage / Current*	53.8V / 20A	If only one Bulk/Absorption stage available, use Absorption settings
Absorption Stage Voltage / Current*	55.4V / 8A	
Float Voltage*	53.8V / 4A	
High Cut-off Voltage	55.4V	<i>round down</i> to closest number when inverter setting isn't as precise
Discharge Cut-off Voltage (Low Cut-off Voltage)	42.5V	<i>round up</i> to closest number when inverter setting isn't as precise
Low Restart Voltage (Reconnect Voltage)*	45.6V	
Mass	36kg	
Rated DC Charge/Discharge Current (25°C ± 5°C)	50A (1.25C) continuous DC, 38A (0.95C) pulsed DC**	
Rated DC Charge/Discharge Power (25°C ± 5°C)	2415W continuous DC, 1835W pulsed DC**	
Max DC Charge/Discharge Current (10s, 25°C ± 5°C)	120A (3C)	
Max DC Charge/Discharge Power (10s, 25°C ± 5°C)	5796W	
Battery Management System	Internal cell balancing, failure detection and trip. Under-Voltage, Over-Voltage, Over-Current, Over-Temp, Under-Temp protection and trip	
Isolation & Distribution Block Requirement	50A per battery connected in parallel	
Battery Short Circuit Current	1700A	
Operating Temperature	-40°C to 60°C (recommended 5°C to 35°C)	
Storage Temperature	-5°C to 35°C	
Cycle Life (1C, 25°C ± 5°C)	22,000	
Depth of Discharge	100%	
Round Trip Efficiency (1C, 25°C ± 5°C)	96%	
Ingress Rating	IP65	
Installation	Indoors or outdoors	
Connections	6mm² (10 AWG) (Ø2.8mm) wire per pole	
Warranty	20 Years or 22,000 cycles, whichever comes first, see warranty document for details	

3.2.3 State of Charge Graph

The graph below shows a guide to the State of Charge to Capacity of an A48-40 Aeon battery during Charge (Red) and Discharge (Blue).



3.3 Features



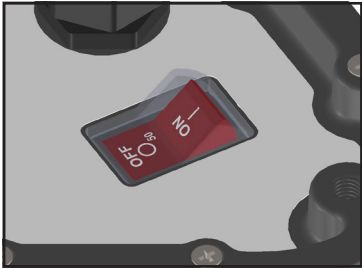
3.3.1 Circuit breaker

Circuit Breaker: CBI-Electric C Frame MKIV - AS Current Rating Curve (shown below)

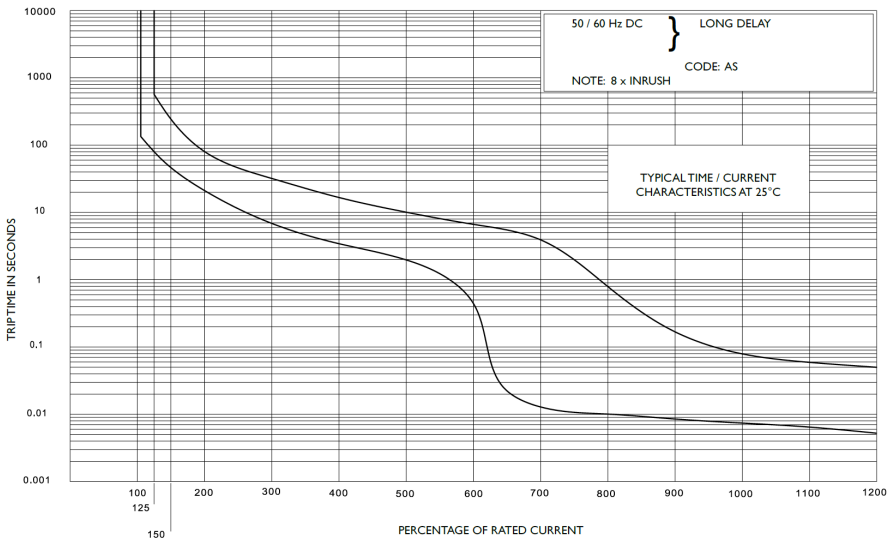
- The circuit breaker is located at the base of the battery next to the cable.
- When On the **ON** switch will be flat and current can flow, when Off the **ON** button will be raised and current cannot flow.
- The circuit breaker is dual pole
- The circuit breaker has a nominal DC rating of 50A, refer to the rating curve below for more detail



Circuit Breaker - ON



Circuit Breaker - OFF



PERCENTAGE OF RATED CURRENT	100%	125%	150%	200%	300%	400%	500%	600%	700%	800%	900%	1000%	1100%	1200%
MINIMUM TRIP TIME IN SECONDS	NO TRIP	80	48	21	7	3.5	2	0.45	0.014	0.010	0.0085	0.0075	0.0065	0.005
MAXIMUM TRIP TIME IN SECONDS	NO TRIP	560	260	80	32	17	10	6.8	4	0.8	0.180	0.08	0.06	0.05

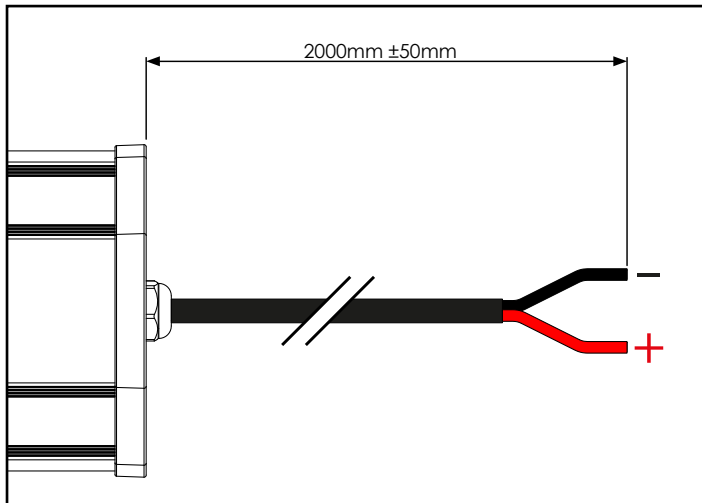
3.3.2 Connection Cable

As standard, each battery is fitted with a 2m length of dual core 6mm² (10 AWG) (Ø2.8mm) wire. The cable will need to be stripped prior to connection.

- Where possible, do not cut cables.
- In the event cables must be shortened, all batteries must be of equal length and never shortened to less than 1000mm.

The **RED (or BROWN)** cable is the **POSITIVE** connection.

The **BLACK (or BLUE)** cable is the **NEGATIVE** connection.

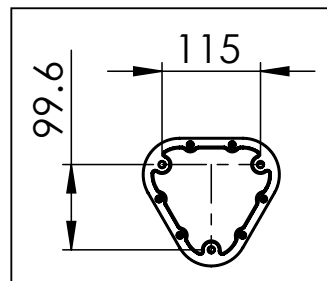


3.3.3 Additional Mounting Points

Where the provided mounting plate and brackets are not suitable for installation a custom mounting system can be used.

6 mounting points are provided for this purpose, 3 at the top and 3 at the bottom. Dimensions for these are to the right.

Any custom mounting system must be rated to carry a gross load of 40kg.



M8 Mounting Locations

3.4 Additional Devices and Accessories

3.4.1 Additional Devices

Distribution blocks, bus bars or terminal blocks (one per pole) must be used when connecting more than one battery to power equipment. Zenaji recommends a 300A or higher rated block be used to allow for flexibility of the installation.

The M8 Countersunk Bolts provided require a T40 Security (Tamper-proof) Torx bit, these are available at your local tool or hardware shop.

3.4.2 External Protection Devices

Additional information for selecting and connecting external protection devices to the Aeon Battery.

Output Short circuit current - 1700A

Maximum Allowable Prospective Short Circuit Current - 1700A

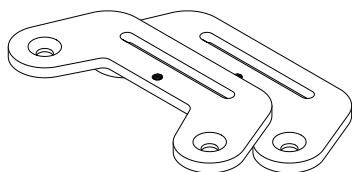
Minimum Required Prospective Short Circuit Current - 50A

Aeon Battery Overvoltage Category - III

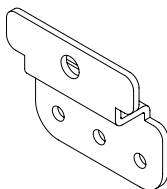
3.4.2 Accessories

Included with each battery are brackets to allow mounting of the battery to a wall or other structure and an Earthing kit for earthing the battery when required.

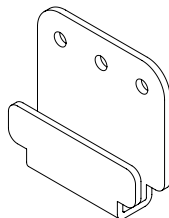
2x Mounting Plates



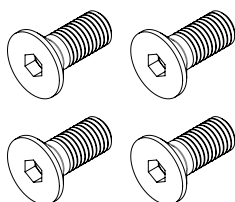
Top Mounting Hook



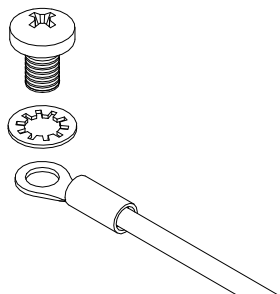
Bottom Mounting Hook



4x M8x20mm Countersunk Socket Head Bolts
(5mm Hex Bit or Allen Key required - not provided)



Earthing Kit
(M5 Screw, M5 Lock Washer, 6mm² Earth Cable)



3.5 Environmental Conditions

3.5.1 Installation & Operation Conditions

The Aeon Battery must be kept in sheltered conditions described as **3K7 low/3Z2/3Z6/3Z7/3Z8/3B2/3C2(3C3)/3S3/3M5(3M3)** in IEC 60721-3-3 for installation & operation. A summary of these conditions and additional information is below.

- Indoors or Outdoors
- No direct sunlight
- No excessive heat radiation close by <600 W/m², a minimum distance of 600mm from any heat source
- No excessive water spray
- Pollution levels kept to normal levels
- Location protected from seismic shock
- Free from corrosive and explosive gases
- No coolant required
- Ambient Temperature between -40° to 60°C
- Wall or surface is suitable for heavy loads
- Applicable local building codes must be observed
- Well Ventilated space, if indoors the space must be ventilated

3.5.2 Storage & Transport Conditions

The Aeon Battery must be kept in Temperature-controlled locations as described as **3K3/3Z2/3Z4/3B1/3C2(3C1)/3S2/3M1** in IEC 60721-3-3 for storage & transport. A summary of these conditions and additional information is below.

- No direct sunlight
- No excessive heat radiation close by <600 W/m², a minimum distance of 600mm from any heat source
- No water spray or dripping
- Pollution levels kept to normal levels
- Location protected from seismic shock & excessive vibration
- Free from corrosive and explosive gases
- No coolant required
- Ambient Temperature between 5° to 45°C
- Well Ventilated space

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4 Installation

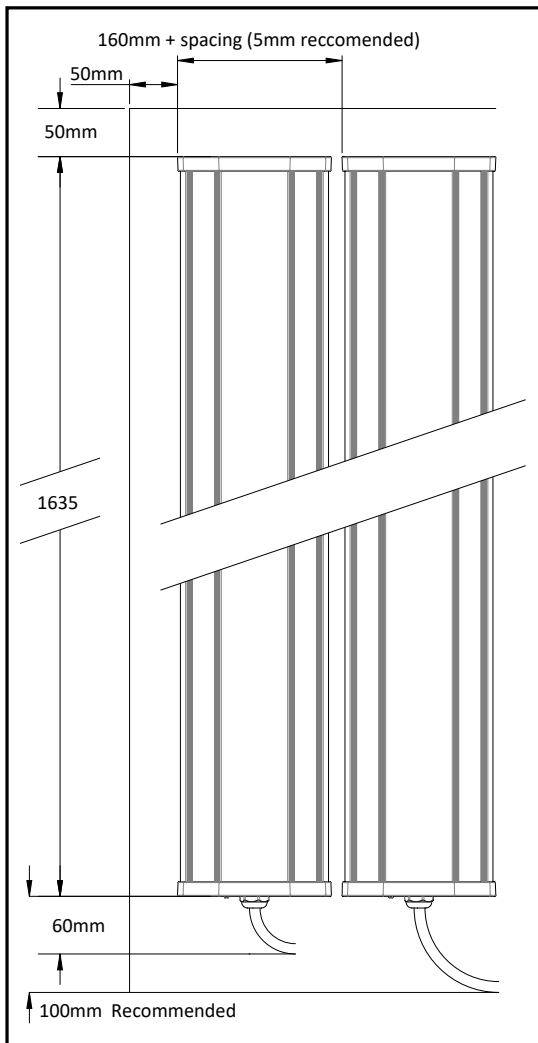
4.1 Minimum distances

The Aeon Battery is classified as a Pre-Assembled Battery System in the AS/NZS 5139:2017 standard, in addition to the distances described in this manual refer to the minimum distances described in section 5.2 of the standard.

4.1.1 Distances from power Equipment

Maintain the minimum distances from any power equipment associated with the Aeon Battery as specified in the diagram to the right; these distances allow for:

- Adequate heat dissipation
- Ease of access for maintenance work
- A minimum cable bend radius of 60mm is required though 100mm is recommended to allow space for easy cable routing during installation and for maintenance work.

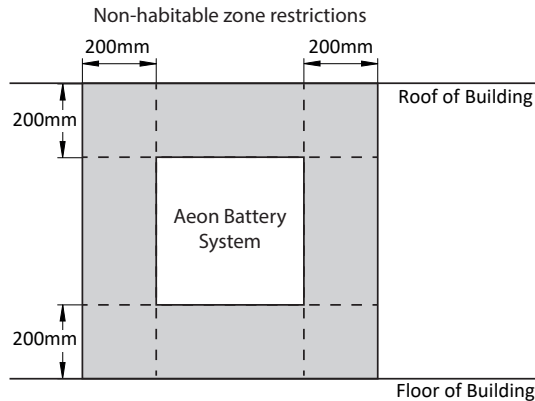


4.1.2 Distances from walls, vents & other equipment

Maintain the minimum distances of the Aeon battery system as shown below from any floor, roof, vent, structure, opening, wall standoff or other equipment for;

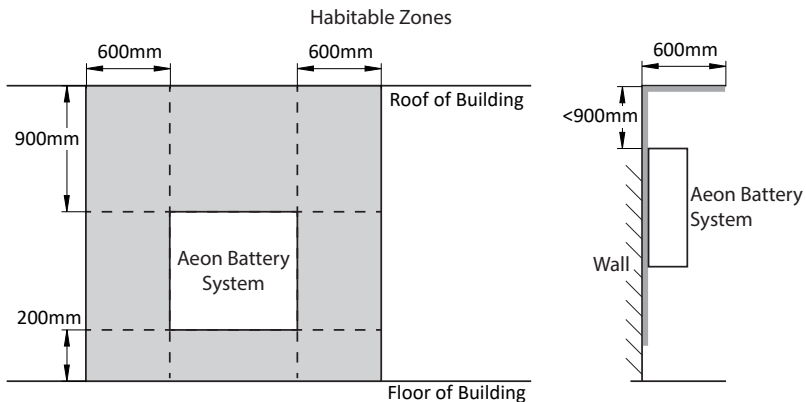
Non-habitable zones:

- 200mm in all directions
- this allows for easy access for maintenance and uninstallation



Habitable Zones:

- 600mm beyond vertical sides of the battery system
- 900mm above the battery system, or when less than 900mm extending 600mm past the edge of the roof
- 200mm below the battery system
- A suitably non-combustible material must also be present within this distance

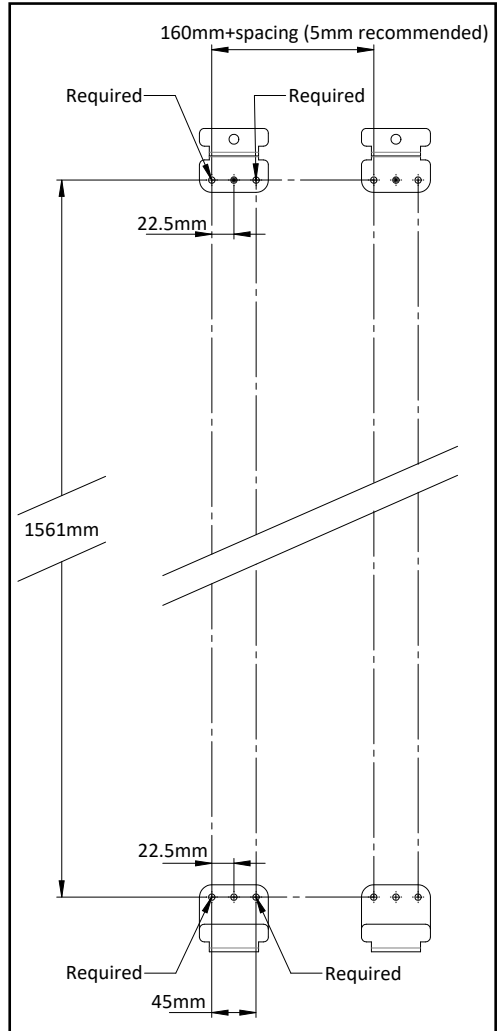


4.2 Mounting the Battery

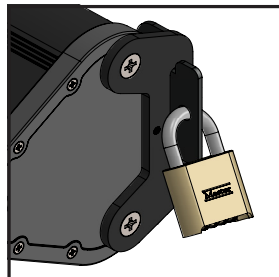
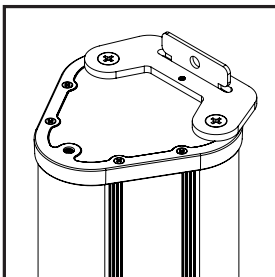
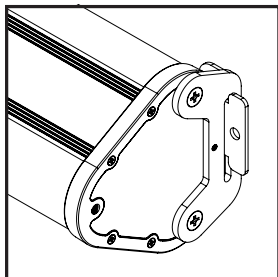
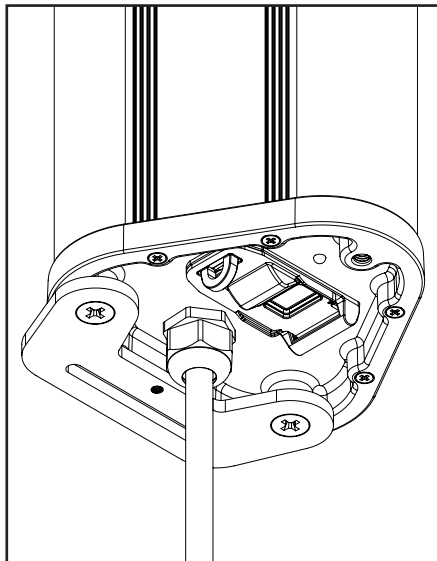
4.2.1 Mounting to a wall

The provided mounting brackets are the recommended mounting method, to mount the battery to a wall using the provided mounting brackets, take the following steps.

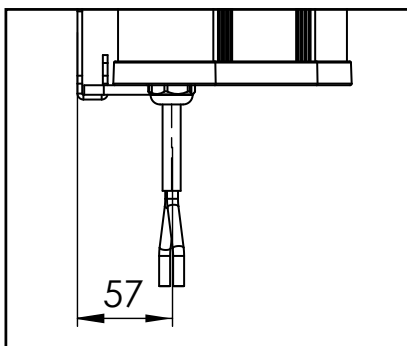
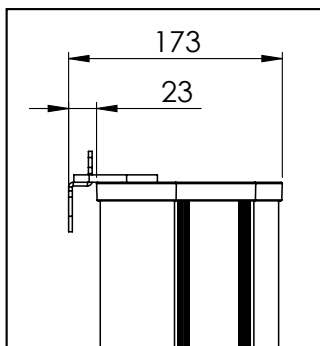
1. When installing the battery on a wall, ensure the wall is capable of holding the total combined load weight of the batteries to be installed, 40kg per battery.
2. Mark and Pre drill holes the wall for fasteners. Dimensions are in the diagram to the right.
 - The 4 outermost screw holes are required; the middle 2 holes are optional.
 - Be advised, when mounting horizontally the battery will rest on the mounting hooks with a 12mm drop.
3. Screw through the holes in the Top Mounting Bracket and the Bottom mounting bracket into the holes.
 - A minimum of 4 fasteners must be used in the required hole locations.
 - The fasteners must be capable of a combined shear load strength of greater than 400N (40kg) and a combined pull out load of 1600N (80kg).
 - Due to the large variance between installations Zenaji does not provide fasteners.



4. Attach the 2 Mounting Plates with the 4 provided M8 bolts, tighten till firm, if loctite is available coat the bolts with loctite prior to insertion. Ensure the Mounting Plates are attached in line with each other. The mounting plates must be mounted to ensure the back of the Aeon battery faces the wall (the cable side should be closest to the wall).
5. Mount the battery by sliding the Mounting Plates at the top and bottom of the battery onto the mounting brackets.
 - When horizontal allow the mounting plate to slide down to lock in place
 - When vertical the battery is allowed to slide loosely
6. If desired the battery may be locked in place using the locking hole on the Top Mounting Bracket.



Mounted Dimensions



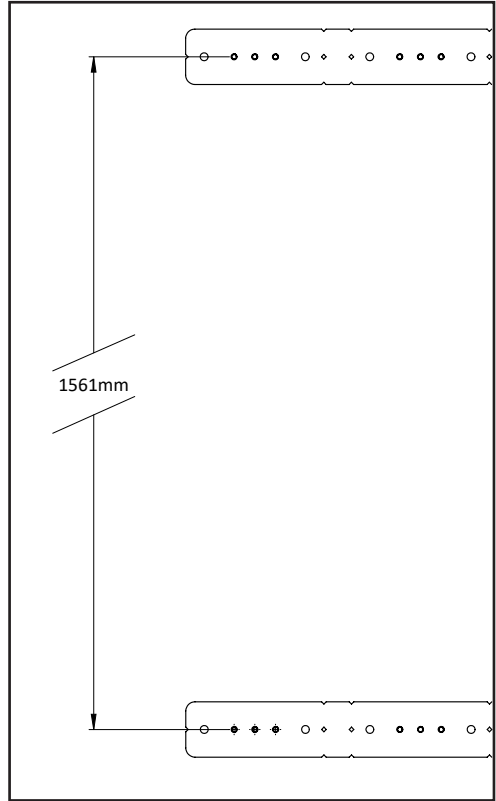
4.2.2 Wall Mounting Plate

For mounting multiple batteries to the same wall we recommend you use the optional Wall Mounting Plate, this provides a simpler, quicker and cleaner installation and can accommodate up to 8 batteries in either vertical or horizontal configuration.

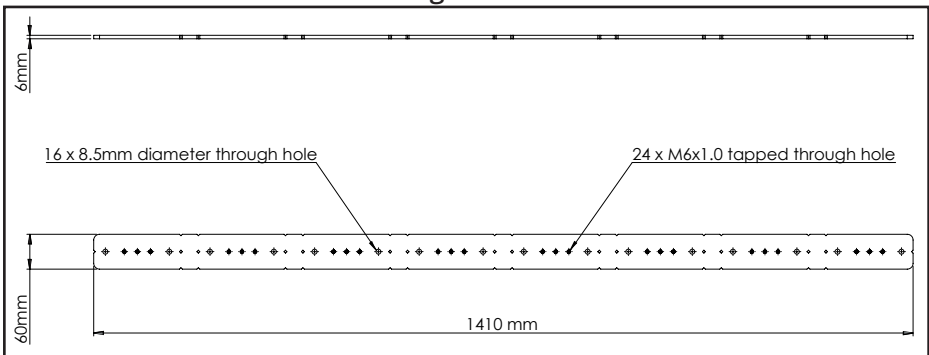
Two mounting plates are required, to install;

- Use the mounting plates 8.5mm holes as guides for where to drill into the wall for mounting.
- Ensure mounts are level, parallel to each other and 1561mm apart.
- Mounts may be cut to length using a hacksaw, angle grinder or other suitable cutting tool as required at the cut locations, the mount is made of aluminium. Ensure to remove all burrs after cutting.
- Once attached to the wall, the battery mounting hooks are attached with the provided M6 Screws, use three for each hook.

To purchase the Wall Mounting Plate please contact Zenaji.



Wall Mounting Plate Dimensions



4.3 Connecting and commissioning the battery

Connect the battery according to your specific power equipment requirements and local standards.

4.3.1 Connecting the battery

Prior to connecting the battery:

- Ensure battery circuit breaker is set to **OFF** before connecting.
- Check local regulations for DC isolation requirements, additional DC isolation may be required in addition to the circuit breaker in the Aeon battery
- Check battery and cables for any cuts, breaks or other damages. If any damages are present do not connect the battery.
- Follow the instructions in your power equipment installation manual and any local regulations.

To connect the battery/ies

1. Connect the Negative connection/s first, remove the protective sticker, strip to appropriate length for your power equipment and connect.
2. Connect the Positive connection/s second, remove the protective sticker, strip to appropriate length for your power equipment and connect.
3. Once the battery/ies are connected follow you power equipment manual for the appropriate time to turn the circuit breaker ON

4.3.2 Connecting a single battery

When connecting a single battery to power equipment no distribution block is required, though a DC isolator may be required depending on your local regulations.

- Where possible, do not cut cables.
- In the event the cable must be shortened, never shortened to less than 1200mm. This ensures the battery will balance correctly and share the power load equally if any batteries are added to the system in the future.

4.3.3 Multiple Batteries

When connecting multiple batteries the following must be adhered to

- Only connect multiple batteries in parallel, Zenaji, the batteries are not designed to be connected in series and problems will occur. Connecting batteries in series will invalidate any warranty claims.
- When connecting charged batteries (voltage above 42.5V), ensure all batteries are within $\pm 0.5V$ of each other
- When connecting flat batteries (voltage is below 42.0V), ensure all other batteries are between 42.0V to 42.5V
- Where possible, do not cut cables.
- In the event cables must be shortened, all battery cables must be of equal length and never shortened to less than 1200mm. This helps ensure the batteries will balance correctly and share the power load equally.

4.3.4 Adding a battery to an existing Zenaji battery system

If the voltage difference between the installed battery and additional battery is greater than $\pm 0.5V$ they must be balanced. Balancing and connection can be achieved by one of two methods. In both methods the option to charge or discharge the battery is given, though in most cases (especially if connected to a grid or a generator) it is easier to charge either the installed battery or additional battery. Suggested method choice is shown below.

Installed Battery voltage < Additional battery – use Method 1

Additional Battery voltage < Installed Battery voltage – use Method 2

Method 1: Adjusting installed battery voltage

1. Note down the voltage of the additional battery.
2. Charge or discharge the installed batteries using the power equipment to within $\pm 0.5V$ of the additional battery.
3. Leave for 10 minutes and recheck the installed battery voltage, repeat step 2 as required.
4. Turn off your power equipment.
5. Shutdown all installed batteries by switching the circuit breakers to **OFF**.
6. Ensure the additional battery circuit breaker is set to **OFF**.
7. Connect the additional battery to the system using the specific requirements of your system. Multiple additional batteries can be connected at once, so long as their voltages are with $\pm 0.5V$ of each other.
8. Follow your power equipment instructions to finish connecting and commissioning the battery system.

Method 2: Adjusting additional battery voltage

1. Note down the voltage of the installed batteries.
2. Turn off your power equipment.
3. Disconnecting the installed batteries by either:
 - a. Switching the circuit breakers to **OFF** on the base of the batteries, or;
 - b. In some cases you may be required to disconnect the wires from the power equipment, to do so switch the circuit breakers to **OFF** on the base of the batteries and then disconnect the wires from the power equipment.
4. Ensure the additional battery circuit breaker is set to **OFF**.
5. Connect the additional battery to the power equipment. Multiple additional batteries can be connected at once, so long as their voltages are with $\pm 0.5V$ of each other.
6. With the installed batteries disconnected commission the additional battery, following your power equipment instructions.
7. Charge or discharge the additional battery to within $\pm 0.5V$ of the installed batteries.
8. Leave for 10 minutes and recheck the additional battery voltage, repeat step 2 as required.
9. Turn off your power equipment.
10. Disconnect the additional battery by switching the circuit breakers to **OFF**.
11. If disconnected as in step 3b, reconnect the wires for the installed batteries.
12. Follow your power equipment instructions to finish connecting and commissioning the battery system.

4.3.5 Installing flat batteries

If a battery voltage is below 42.0V it is considered flat (discharged). Some charger inverters cannot charge a battery when the voltage is below 30V, which presents issues when installing batteries.

When the battery system is higher than 42.5V, the internal impedance of the charged battery is very low. Connection of the flat battery will cause a very high current to flow from the charged batteries into the flat battery, potentially welding the circuit breaker contact. When installing or adding a flat battery to a Zenaji battery system, use one of the methods below to balance the system and connect the additional battery. If all batteries are below 42.0V, an external charger will be needed to charge the batteries above your power equipments low voltage shut-off, in this case, use Method 2.

Method 1 - Charge flat battery with installed charged batteries

Method 2 - Charge flat battery with external charger

Method 1: Charge Flat battery with charged batteries

1. Install charged batteries as normal and then discharge using the power equipment to between 42.0V and 42.5V
2. Leave for 10 minutes and recheck the installed batteries voltage, repeat step 2 as required.
3. ***Turn off your power equipment.***
4. Shutdown all installed batteries by switching the circuit breakers to **OFF**.
5. Ensure the flat battery circuit breaker is set to **OFF**.
6. Connect the flat battery to the system using the specific requirements of your system.
7. Proceed to charge the flat battery with the charged installed batteries by switching the installed batteries circuit breakers to **ON**, followed by turning the flat battery circuit breaker to **ON**.
8. If the circuit breaker trips, wait 2 minutes then repeat step 7 until the battery voltages are balanced.
9. Once the battery voltages are balanced to within $\pm 0.5V$ of each other you may add any other flat batteries by repeating steps 4-9

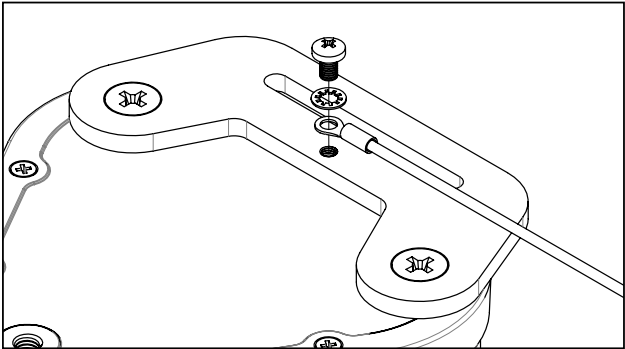
Method 2: Charge Flat battery with external charger

1. Ensure the flat battery circuit breaker is set to **OFF**.
2. Connect to an external 48V battery charger following your chargers instructions for connection. The charger must charge at a current of 15A or less.
3. Switch flat battery circuit breaker to **ON**.
4. Charge the flat battery with a current less than 15A to above 42.5V, following your chargers instructions for connection. This will only take a few minutes so constantly monitor the flat batteries voltage.
5. If multiple batteries are below 42.0V you may connect them all in parallel to charge all batteries with the external charger at the same time.
6. Proceed to install the battery as outlined in section **4.3.4 Adding a battery to an existing Zenaji Battery system.**

4.3.6 Earthing the Battery

To earth the battery, connect the Earth cable (6mm²) using the supplied M5 screw and Tooth lock Washer to one of the mounting plates in the earth screw point.

After connecting check for continuity between stripped end of the cable and an exposed screw on the battery then proceed to connect the earth cable to earth.



4.3.7 Inverter Settings - Commissioning

Inverters must be configured to the correct settings as specified in the **A48-40 inverter settings document**. For inverters not mentioned in the document configure standard two or three stage battery chargers/inverters with the settings below.

Setting	Value	Notes
Bulk Stage Voltage / Current	53.8V / 20A	If only one Bulk/Absorption stage available, use Absorption settings
Absorption Stage Voltage / Current	55.4V / 8A	
Float Stage Voltage / Current	53.8V / 4A	<i>round down</i> to closest number when inverter setting isn't as precise
High Cut-off Voltage	55.4V	
Low Cut-off Voltage	42.5V	<i>round up</i> to closest number when inverter setting isn't as precise
Low Restart (Reconnect) Voltage	45.6V	
Max Charge/Discharge Current	38A x # batteries	38A per battery connected in parallel*

4.3.8 Initial Charge

Zenaji Aeon Batteries are pre charged up to 80% capacity prior to leaving the factory. Unfortunately, they may spend considerable time in storage, on boats and trucks before they are installed – sometimes as long as 6 months. Lithium Titanate batteries can lose around 0.5% of charge per day while in storage and after a few months they may be in a fully discharged and/or unbalanced state.

The balancing circuitry can compensate for around 5.8 Amps of imbalance between the cells during charging. If the battery is too out of balance a slow equalisation charge of 5A per battery will be required. In the initial charge the absorption time should be increased to 1hr.

Follow procedure below on the initial charge of the battery.

Initial Slow Equalisation Charge Procedure

1. Measure the voltage of the battery, if the voltage of the battery is lower than 46V, proceed with the slow equalisation charge, otherwise you may skip the remaining steps and commission the battery as normal.
2. Set inverter to the below settings

Inverter Settings - Initial Slow Equalisation Charge

High Cut-off Voltage (Bulk/Absorption voltage)	As per <i>A48-40 inverter settings document</i>
Float Voltage	As per <i>A48-40 inverter settings document</i>
Low Cut-off Voltage	As per <i>A48-40 inverter settings document</i>
Low Restart (Reconnect) Voltage	As per <i>A48-40 inverter settings document</i>
Maximum Charge/Discharge Current	5A per battery
Bulk/Absorption Time	1h

3. Proceed to charge the battery till the *High Cut-off Voltage* or *Float charge state* has been reached.
4. Commission battery with normal Current and Absorption times as set out in the *A48-40 inverter settings document*

5 Battery Maintenance, Isolation & Shutdown

5.1 Battery Periodic Maintenance

To maintain cell balance within the Aeon battery, the battery needs periodic maintenance, by charging the battery to 100% SOC. For every 100 charge/discharge cycles or every 2 weeks, whichever occurs first, the battery must be fully charged. Where possible, this should be automated with the inverter used, commonly known as Equalisation. If the Equalisation cannot be automated periodically it must be performed manually.

Every 100 partial charge/discharge cycles

A partial charge/discharge cycle occurs when the battery has been charged and discharged to any SOC. i.e., the battery is discharged from 80% SOC to 40% SOC then charged up to 80% SOC is one charge/discharge cycle 100 times. Charge the battery to 100% SOC, or an Equalisation charge must be completed.

Every two weeks

If no full 100% SOC is reached within a two week period the battery must be charged to 100% SOC, or an Equalisation charge must be completed.

Setting	Value	Notes
Equalisation Voltage	55.4V	this is the same as the high cutoff voltage
Equalisation Time	10min	either 10min or the minimum time available on the charger

Checks for Corrosion

Corrosion can occur at termination of the battery cable. Checking the termination annually is recommended and any corrosion removed to ensure the battery is operating at peak capacity. Shutdown the battery before disconnecting and removing corrosion.

5.2 Isolation Procedure

To isolate the battery, follow the procedure below

1. Switch off any isolator or selector switches connected to the battery to isolate the battery from power equipment.
2. If the battery is connected non-isolated in parallel with other batteries, switch all other non-isolated connected batteries Circuit breakers to **OFF**.

5.3 Shutdown Procedure

To shutdown the battery, follow the procedure below

1. Switch off any power equipment attached to the battery.
2. Switch off any isolator or selector switches connected to the battery.
3. Switch off any other connected batteries.
4. Switch the battery Circuit Breaker to **OFF**.

6 Uninstallation & Return

6.1 Uninstallation for Repair or Return

Note: Uninstallation must be carried out by qualified personnel

1. Switch off any power equipment attached to the battery.
2. Switch the battery Circuit Breaker to **OFF**.
3. Disconnect the Positive Battery wire from the power equipment and cover any bare wire with electrical tape or other insulating tape.
4. Disconnect the Negative Battery wire from the power equipment and cover any bare wire with electrical tape or other insulating tape.
5. Unlock any lock attached to the Top Mounting Bracket.
6. Lift battery off of mounting brackets. **NOTE: 36kg weight, two person lift.**
7. Ensure Circuit Breaker is set to **OFF**
8. If required, remove the Mounting Plates from the top and base of the battery.

6.2 Disposal

The battery must not be disposed of in domestic waste.

Dispose of the battery by returning to Zenaji for processing or in an environmentally friendly way through suitable collection system.






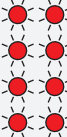

7 Troubleshooting

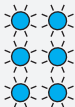
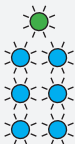



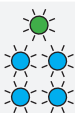


LED Status States are listed below.

For more information please visit the FAQ page on zenaji.com, email us at info@zenaji.com, or call us using the details on the final page.

Note(s):

- 1. An alarm is only retained if the fault state is maintained for a minimum of 3 minutes during the first 30 minutes of the fault's detection. If the faulty state corrects fast enough no alarm will be retained.
- 2. A higher priority alarm will overwrite the display of a lower priority alarm.
- 3. An alarm state will clear after 7 days provided the corresponding fault state does not reoccur.

LED Status		State	State Description & Action
	GREEN "heartbeat"	Healthy	Battery has functioned normally with no faults detected.
	RED "heartbeat"	Dead Battery	Fifth time there has been a cell fault longer than one hour. Return battery to manufacturer.
	No light at all	Flat Battery	Protection board is faulty, or the battery is completely flat. Check battery voltage. If the voltage is within the normal operating range, recharge the battery. If the voltage is not within the normal operating range, return the unit to manufacture.
	Four RED "double- flashes"	Cell Fault	Cell fault has occurred and not restored to a safe state. DO NOT CHARGE BATTERY and contact manufacturer.
	GREEN flash followed by four RED "double- flashes"	Cell Fault with Restore	Cell fault has occurred and restored to a safe state. Contact manufacture immediately and DO NOT RECONNECT THE BATTERY TO THE SYSTEM without authorization.

LED Status	State	State Description & Action
	Over-voltage	The battery voltage is greater than its maximum operating voltage (57V) and is not restoring to normal operating conditions. Check inverter settings before contacting manufacturer.
	Over-voltage with Restore	The battery voltage was greater than its maximum operating voltage (57V) and has restored to normal operating conditions. Check inverter settings before reconnecting the battery to the system. Contact manufacture if the alarm re-occurs.
	Under-voltage	The battery voltage is less than its minimum operating voltage (42V) and is not restoring to normal operating conditions. Check inverter settings and battery voltage before attempting to recharge the battery. If the Inverter settings are correct and the battery is under voltage proceed with a manual override by holding the Circuit Breaker ON Button down while charging for 1 minute to recharge the battery above the minimum operating voltage.
	Under-voltage with Restore	The battery voltage was less than its minimum operating voltage (42V) and has returned to normal operating conditions. Check inverter settings before recharging the battery.
	Over-temperature	The battery temperature has exceeded its maximum normal operating conditions (above 60°C) and has not restored to a safe temperature. Check the battery location is appropriate (not in full sunlight or near heat sources) and wait for the battery to cool before reconnecting it to the system.
	Over-temperature with Restore	The battery temperature has exceeded its maximum normal operating conditions (above 60°C) and restored to a safe temperature. Check the battery location is appropriate (not in full sunlight or near heat sources) before reconnecting it to the system.
	Low-temperature	The battery temperature has decreased below minimum normal operating conditions (below -40°C) and has not restored to a functional temperature. Check that this temperature is below -40°C. If not contact the manufacture.
	Low-temperature with Restore	The battery temperature has decreased below minimum normal operating conditions (below -40°C) and restored to a functional temperature. Check that this is possible in the location that the battery is installed before reconnecting it to the system. If not contact the manufacture.

8 Battery & Cell Designation information

In accordance with IEC:62619 and IEC:62620 the following information is provided.

Battery Designation: XXR/66/160/[24S]M/-40+60/95

Cell Designation: XXR/66/160/M/-40+60/95

Rated Capacity: 40Ah

Calculated Capacity: $40\text{Ah} \times 48.3\text{V} = 1930\text{Wh}$

Type: secondary (rechargeable) Li-ion battery

Polarity: shown at battery cable entry

Date of Manufacture: coded in serial number

Manufacturer: Zenaji Pty Ltd

Nominal Voltage: 48.3V

Disposal Instructions: see page 23

Recommended Charge Instructions: see page 21

Caution: DO NOT OPEN, operation by qualified personnel only

UN Code: UN 3481 - Lithium ion batteries contained in equipment or Lithium ion batteries packed with equipment.

9 Battery Registration & Installer Agreement

Once installed the battery must be registered with Zenaji, to do so go to www.zenaji.com and fill out the Registration Form. If installing an additional battery to a previously Registered battery system a new Registration report must be filled out for the additional battery/ies.

The report is easy to use and can be filled out on both PC and mobile devices.

9.1 Installer Details

Company

Company Address	
Address:	City:
State:	Postcode:

Company Phone

Company Email

Battery Serial numbers

9.2 Qualified Personnel Acknowledgement

I acknowledge that I have read through the instruction manual and installed the Aeon Battery system as specified in this document.

Name: _____

Signed: _____

Date: / /

Notes

10 Contact

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Zenaji